



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003960



647.1404
Job Sheet 178043

Part No: 647.1404

Job Qty: 2 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.1404 REV D IPP REV:A 16.03.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/31/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 19 2018
110	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging1-1		JUN 19 2018
120	Small Fab	2 pcs		5/31/18	0.00	0.84	Small Fab-1		DAS 38
130	QC	2 pcs		5/31/18	0.00	0.00	QC5		9-80
140	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging3-1		JUN 21 2018
150	QC21-SA	2 Ea		5/31/18	0.00	0.00	QC21		JUN 27 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

4138792

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9703	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	5079916
647.1513	Upper Deflector	2 Ea (1 ea)	90-Start up Operation	5021041
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	FM138336-9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9703	2	2	0
	647.1513	2	4	0
	MS21042L08	6	1,813	0
	MS27039-08-19	6	865	0
	NAS1149FN832P	12	1,429	0

Part Specifications

Specifications could not be found.

2AC
8E
95-6



Container No: S082448

Part: 647.1404

Job No: 178043

Serial No/Batch: S082448

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/19/18